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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/565,532	04/03/2006	Toshiyuki Aritake	206560203676USO	2421
7278 DARBY & DA	7590 07/26/2007 ARRY P.C		EXAM	INER
P.O. BOX 770			CHEN, VIVIAN	
Church Street New York, NY		•	ART UNIT	PAPER NUMBER
1.0 10, 1			1773	
•		·	. MAIL DATE	DELIVERY MODE
			07/26/2007	PAPER

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

	Application No.	Applicant(s)				
i	10/565,532	ARITAKE ET AL.				
Office Action Summary	Examiner	Art Unit				
	Vivian Chen	1773				
The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply						
A SHORTENED STATUTORY PERIOD FOR REPLY WHICHEVER IS LONGER, FROM THE MAILING DA - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication. - If NO period for reply is specified above, the maximum statutory period w - Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNI 36(a). In no event, however, may a vill apply and will expire SIX (6) MO cause the application to become A	ICATION. I reply be timely filed INTHS from the mailing date of this communication. ABANDONED (35 U.S.C. § 133).				
Status						
1) Responsive to communication(s) filed on 18 Ja	Responsive to communication(s) filed on <u>18 January 2006</u> .					
· <u> </u>	<i>,</i> —					
	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is					
closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213.						
Disposition of Claims						
4) ⊠ Claim(s) 1-13 is/are pending in the application. 4a) Of the above claim(s) is/are withdraw 5) □ Claim(s) is/are allowed. 6) ⊠ Claim(s) 1-13 is/are rejected. 7) □ Claim(s) is/are objected to. 8) □ Claim(s) are subject to restriction and/or	vn from consideration.					
Application Papers						
9) The specification is objected to by the Examiner. 10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner.						
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).						
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d). 11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.						
Priority under 35 U.S.C. § 119						
 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of: 1. Certified copies of the priority documents have been received. 2. Certified copies of the priority documents have been received in Application No. 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received. 						
Attachment(s)						
1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO/SB/08) Paper No(s)/Mail Date	Paper No(Summary (PTO-413) (s)/Mail Date Informal Patent Application 				

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DETAILED ACTION

Specification

1. The amendment filed 1/18/2006 is objected to under 35 U.S.C. 132(a) because it

introduces new matter into the disclosure. 35 U.S.C. 132(a) states that no amendment shall

introduce new matter into the disclosure of the invention. The added material which is not

supported by the original disclosure is as follows: in the specification, page 31, the newly added

text regarding particle size.

Applicant is required to cancel the new matter in the reply to this Office Action.

Claim Rejections - 35 USC § 112

1. The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

2. Claims 10-13 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for

failing to particularly point out and distinctly claim the subject matter which applicant regards as

the invention.

Claims 10, 12 recites the limitation "the inorganic deposited film". There is insufficient

antecedent basis for this limitation in the claims.

Claim Rejections - 35 USC § 103

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3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

- (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- Claims 1-3, 9-10, 12 are rejected under 35 U.S.C. 103(a) as being unpatentable over:
 OYA ET AL (US 6,153,276) or JP 10-151715 (JP '715),

OYA ET AL and JP '715 each disclose a multilayer film suitable for packaging, wherein the film comprises a first layer comprising an amorphous polylactic acid resin and a second layer comprising a crystalline polylactic acid resin. The amorphous polylactic acid resin has a L/D mol ratio of 93/7 to 7/93. The crystalline polylactic acid resin has a L/D mol ratio of 100/0 to 97/3 or 3/97 to 0/100. The film is typically formed by coextrusion of the two polylactic acid resin layers, biaxially oriented, optionally followed by deposition of a metallic or metal oxide layer. (OYA ET AL, entire document, e.g., column 1; line 10-32, col. 8; line 10-23, col. 10; etc.) (see corresponding portions of JP '715)

It would have been obvious to a person of ordinary skill in the art at the time the invention was made to apply conventional inorganic layers (e.g., aluminum, silicon, oxides thereof, etc.) (claims 10, 12) to the films of OYA ET AL or JP '715 in order to improve the barrier properties of the multilayer films. Since in the films of OYA ET AL and JP '715, the amorphous polylactic acid resin layer contains no crystalline polylactic acid resin and the crystalline polylactic acid resin layer contains no amorphous polylactic acid resin, and since the claims do not specify a minimum amount of either amorphous or crystalline polylactic acid

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resins, the recited limitations regarding the relative amounts of amorphous and crystalline polylactic acid resins in each layer have been satisfied (claims 1, 2, 4).

Claims 4-8, 11, 13 are rejected under 35 U.S.C. 103(a) as being unpatentable over:

OYA ET AL (US 6,153,276) or JP 10-151715 (JP '715),

as applied to claims 1-3, 9-10, 12 above,

and further in view of JP 2003-062933 (JP '933).

JP '933 discloses that it is well known in the art to apply an anchor coat to polylactic acid resin films, followed by the application of an inorganic layer (e.g., aluminum, titanium, alloys thereof, etc.) to improve adhesion of the inorganic layer to a biodegradable film. (entire document, e.g., Abstract; paragraphs 39, 43, etc.)

It would have been obvious to a person of ordinary skill in the art at the time the invention was made to use known adhesion-promoting methods such as an anchor coat in order to improve the adhesion between the laminates of OYA ET AL or JP '715 and subsequently applied in organic layers. It is also well known in the art to apply adhesion-promoting coatings after film orientation (e.g., off-line coating) (claim 5), in order to allow the film to be subjected to additional surface treatments and/or processing avoiding possible detrimental effects to the anchor coating. One of ordinary skill in the art would have selected the specific composition of the inorganic layer (claim 7, 11, 13) depending on the specific visual, optical, barrier, and/or other physical properties required for specific end-uses.

Conclusion

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6. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Vivian Chen whose telephone number is (571) 272-1506. The examiner can normally be reached on Monday through Thursday from 8:30 AM to 6 PM. The examiner can also be reached on alternate Fridays.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Carol Chaney, can be reached on (571) 272-1284. The fax phone number for the organization where this application or proceeding is assigned is (571) 273-8300.

The General Information telephone number for Technology Center 1700 is (571) 272-1700.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

July 18, 2007

Vivian Chen
Primary Examiner
Art Unit 1773